

# GS2 Series - Introduction



| GS2 Series Drives                   |    |      |     |      |     |     |     |     |     |
|-------------------------------------|----|------|-----|------|-----|-----|-----|-----|-----|
| Motor Rating                        | Hp | 0.25 | 0.5 | 1    | 2   | 3   | 5   | 7.5 | 10  |
|                                     | kW | 0.2  | 0.4 | 0.75 | 1.5 | 2.2 | 3.7 | 5.5 | 7.5 |
| Single-Phase Input 115V Class       |    | ✓    | ✓   | ✓    |     |     |     |     |     |
| Single/Three-Phase Input 230V Class |    |      | ✓   | ✓    | ✓   | ✓   |     |     |     |
| Three-Phase 230V Class              |    |      |     |      |     |     | ✓   | ✓   |     |
| Three-Phase 460V Class              |    |      |     | ✓    | ✓   | ✓   | ✓   | ✓   | ✓   |
| Three-Phase 575V Class              |    |      |     | ✓    | ✓   | ✓   | ✓   | ✓   | ✓   |

## Overview

The GS2 series of AC drives offers all of the features of our GS1 drive plus dynamic braking, PID and a removable keypad. The drive can be configured using the built-in digital keypad or with the standard RS-232/RS-485 serial communications port. The standard keypad allows you to configure the drive, set the speed, start and stop the drive, command forward and reverse direction of motor shaft, and monitor specific parameters during operation. Each GS2 features one analog and six programmable digital inputs, and one analog and two programmable relay outputs.

## Features

- Simple Volts/Hertz control
- Sinusoidal Pulse Width Modulation (PWM)
- 1-12 kHz carrier frequency
- IGBT technology
- Starting torque: 125% at 0.5 Hz/150% at 5 Hz
- 150% rated current for one minute
- Electronic overload protection
- Stall prevention
- Adjustable accel and decel ramps
- S-curve settings for acceleration and deceleration
- Automatic torque compensation
- Automatic slip compensation
- Dynamic braking circuit
- DC braking
- Three skip frequencies
- Trip history
- Programmable jog speed
- Integral PID control
- Removable keypad with speed potentiometer
- Programmable analog input
- Programmable analog output
- Six programmable digital inputs
- Two programmable relay outputs
- RS-232/485 Modbus communications up to 38.4 Kbps.
- Optional Ethernet communications
- Two-year warranty
- UL/cUL/CE\* listed
- \* GS2-5xxx 575V drives NOT CE compliant

## Accessories

- AC line reactors
- EMI filters
- RF filter
- Braking resistors
- Fuse kits and replacement fuses
- DIN rail mounting adapter (see "Accessories" table for applicability)
- Replacement keypads
- Keypad cables in 1, 3, and 5-meter lengths
- Ethernet interface
- Four and eight-port serial communication breakout boards
- KEPSDirect I/O or OPC Server
- GSoft drive configuration software
- Serial communication cables available for creating plug and play RS-232/RS-485 networks with AutomationDirect PLCs. See the comm cable matrix on page DR-93
- USB-485M – USB to RS-485 PC adapter (see "Communications Products" chapter for detailed information)

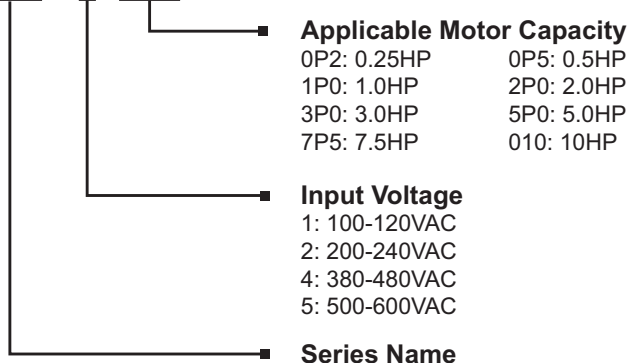
*Detailed descriptions and specifications for GS accessories are available in the "GS/DURAPulse Accessories" section.*

## Typical Applications

- Conveyors
- Fans
- Pumps
- Compressors
- HVAC
- Material handling
- Mixing
- Shop tools

## GS2 series part numbering system

GS2- 4 7P5



# GS2 Series Specifications

| 115V CLASS GS2 SERIES   |                                 |   |                 |                 |
|---|---------------------------------|---|-----------------|-----------------|
| Model   |                                 | GS2-10P2  | GS2-10P5        | GS2-11P0        |
| Price   |                                 | \$156.00  | \$166.00        | \$186.00        |
| Motor Rating  | HP                              | 1/4hp   | 1/2hp           | 1hp             |
|   | kW                              | 0.2kW   | 0.4kW           | 0.75kW          |
| Rated Output Capacity (kVA)   |                                 | 0.6   | 1.0             | 1.6             |
| Rated Input Voltage   |                                 | Single-phase : 100 to 120 VAC ±10% 50/60 Hz ±5%   |                 |                 |
| Rated Output Voltage  |                                 | Three-phase, two times proportion to input voltage  |                 |                 |
| Rated Input Current (A)   |                                 | 6   | 9               | 16              |
| Rated Output Current (A)  |                                 | 1.6   | 2.5             | 4.2             |
| DC Braking  |                                 | Frequency 60-0 Hz, 0-100% rated current, start time 0.0-5.0 seconds, Stop Time 0.0-25.0 seconds |                 |                 |
| Watt Loss @ 100% I (W)  |                                 | 24  | 34              | 46              |
| Weight (lb)   |                                 | 3.5   | 3.6             | 3.7             |
| Dimensions*** (HxWxD) (mm [in])   |                                 | 151.0 x 100.0 x 140.5 [5.94 x 3.94 x 5.53]  |                 |                 |
| Accessories   |                                 |   |                 |                 |
| Line Reactor  | Input side of drive (1 Phase)*  | LR-10P2-1PH   | LR-10P5-1PH     | LR-11P0-1PH     |
|   | Output side of drive (3 Phase)* | LR-20P5   |                 | LR-21P0         |
| Braking Resistor  |                                 | GS-20P5-BR  | GS-20P5-BR      | GS-21P0-BR      |
| EMI Filter  |                                 | 20DRT1W3S   |                 |                 |
| RF Filter   |                                 | RF220X00A   |                 |                 |
| Fuse Kit  | Single Phase**                  | GS-10P2-FKIT-1P   | GS-10P5-FKIT-1P | GS-11P0-FKIT-1P |
| Replacement Fuses   | Single Phase**                  | GS-10P2-FUSE-1P   | GS-10P5-FUSE-1P | GS-11P0-FUSE-1P |
| DIN Rail Mounting Adapter   |                                 | GS2-DR02  |                 |                 |
| Spare Keypad, GS2 Series Drive  |                                 | GS2-KPD   |                 |                 |
| Keypad Cable, GS2 Series, 1 meter   |                                 | GS-CBL2-1L  |                 |                 |
| Keypad Cable, GS2 Series, 3 meter   |                                 | GS-CBL2-3L  |                 |                 |
| Keypad Cable, GS2 Series, 5 meter   |                                 | GS-CBL2-5L  |                 |                 |
| Ethernet Communications module for GS Series Drives (DIN rail mounted)  |                                 | GS-EDRV100  |                 |                 |
| USB to RS232 PC Communication Adapter   |                                 | USB-RS232   |                 |                 |
| RS-232 Serial Cable, GS2 Drive to DL05/06, CLICK, D2-250/260, D4-450, P3-550  |                                 | GS-RJ12-CBL-2   |                 |                 |
| USB to RS-485 PC Communication Adapter  |                                 | USB-485M  |                 |                 |
| RS-485 Communication Distribution Module (for creating plug and play RS-485 networks)   |                                 | ZL-CDM-RJ12X4 / ZL-CDM-RJ12X10  |                 |                 |
| RS-485 Serial Cable, GS Drive to DL06/D2-260  |                                 | GS-485HD15-CBL-2  |                 |                 |
| RS-485 Serial Cable, GS Drive to ZIPLink CDM Module   |                                 | GS-485RJ12-CBL-2  |                 |                 |
| Software  |                                 | GSoft / KEPDirect   |                 |                 |
| OPC Server  |                                 | KEPDirect   |                 |                 |
| *Note: GS2-1xxx drives require 115V class input line reactors and 230V class output line reactors.                                      |                                 |   |                 |                 |
| **Note: Single phase fuse kits and fuses are used only with GS2-1xxx drives.  |                                 |   |                 |                 |
| ***Note: Height dimension does not include external ground terminal, which adds 10 to 15 mm. Refer to dimensional drawings for details. |                                 |   |                 |                 |

# GS2 Series Specifications

| 230V CLASS GS2 SERIES  |                     |   |                 |                 |  |   |              |
|--|---------------------|---|-----------------|-----------------|--|---|--------------|
| <b>Model</b>   |                     | GS2-20P5  | GS2-21P0        | GS2-22P0        | GS2-23P0                                   | GS2-25P0  | GS2-27P5     |
| <b>Price</b>   |                     | \$158.00  | \$177.00        | \$251.00        | \$309.00                                   | \$363.00  | \$465.00     |
| <b>Motor Rating</b>  | <b>HP</b>           | 1/2hp   | 1hp             | 2hp             | 3hp  | 5hp   | 7.5hp        |
|  | <b>kW</b>           | 0.4kW   | 0.75kW          | 1.5kW           | 2.2kW                                      | 3.7kW   | 5.5kW        |
| <b>Rated Output Capacity (kVA)</b>   |                     | 1.0   | 1.9             | 2.7             | 3.8  | 6.5   | 9.5          |
| <b>Rated Input Voltage</b>   |                     | Single/Three-phase : 200/208/220/230/240 VAC $\pm 10\%$ ; 50/60Hz $\pm 5\%$                     |                 |                 |  | Three-phase : 200/208/220/230/240 VAC $\pm 10\%$ ; 50/60 Hz $\pm 5\%$ |              |
| <b>Rated Output Voltage</b>  |                     | Three-phase : Corresponds to input voltage  |                 |                 |  |   |              |
| <b>Rated Input Current (A)</b>   |                     | 6.3/2.9   | 11.5/6.3        | 15.7/8.8        | 27.0/12.5                                  | 19.6  | 28           |
| <b>Rated Output Current (A)</b>  |                     | 2.5   | 5.0             | 7.0             | 10   | 17  | 25           |
| <b>DC Braking</b>  |                     | Frequency 60–0 Hz, 0–100% rated current, start time 0.0–5.0 seconds, Stop Time 0.0–25.0 seconds |                 |                 |  |   |              |
| <b>Watt Loss @ 100% I (W)</b>  |                     | 34  | 57              | 77              | 111  | 185   | 255          |
| <b>Weight (lb)</b>   |                     | 3.5   | 3.6             | 3.7             | 8.5  | 8.5   | 8.5          |
| <b>Dimensions* (HxWxD) (mm [in])</b>   |                     | 151.0 x 100.0 x 140.5 [5.94 x 3.94 x 5.53]  |                 |                 | 220.0 x 125.0 x 189.5 [8.66 x 4.92 x 7.46] |   |              |
| Accessories  |                     |   |                 |                 |  |   |              |
| <b>Line Reactor</b>  | <b>Single-Phase</b> | LR-20P5-1PH   | LR-21P0-1PH     | LR-22P0-1PH     | LR-23P0-1PH                                | n/a   | n/a          |
|  | <b>Three-Phase</b>  | LR-20P5   | LR-21P0         | LR-22P0         | LR-23P0                                    | LR-25P0   | LR-27P5      |
| <b>Braking Resistor</b>  |                     | GS-20P5-BR  | GS-21P0-BR      | GS-22P0-BR      | GS-23P0-BR                                 | GS-25P0-BR  | GS-27P5-BR   |
| <b>EMI Filter (single phase input)</b>   |                     | 20DRT1W3S   |                 |                 | 32DRT1W3C                                  | 40TDS4W4B   |              |
| <b>RF Filter</b>   |                     | RF220X00A   |                 |                 |  |   |              |
| <b>Fuse Kit</b>  | <b>Single-Phase</b> | GS-20P5-FKIT-1P   | GS-21P0-FKIT-1P | GS-22P0-FKIT-1P | GS-23P0-FKIT-1P                            | N/A   | N/A          |
|  | <b>Three-Phase</b>  | GS-20P5-FKIT-3P   | GS-21P0-FKIT-3P | GS-22P0-FKIT-3P | GS-23P0-FKIT-3P                            | GS-25P0-FKIT-3P   | GS-27P5-FKIT |
| <b>Replacement Fuses</b>   | <b>Single-Phase</b> | GS-20P5-FUSE-1P   | GS-21P0-FUSE-1P | GS-22P0-FUSE-1P | GS-23P0-FUSE-1P                            | N/A   | N/A          |
|  | <b>Three-Phase</b>  | GS-20P5-FUSE-3P   | GS-21P0-FUSE-3P | GS-22P0-FUSE-3P | GS-23P0-FUSE-3P                            | GS-25P0-FUSE  | GS-27P5-FUSE |
| <b>DIN Rail Mounting Adapter</b>   |                     | GS2-DR02  |                 |                 | n/a  |   |              |
| <b>Spare Keypad, GS2 Series Drive</b>  |                     | GS2-KPD   |                 |                 |  |   |              |
| <b>Keypad Cable, GS2 Series, 1 meter</b>   |                     | GS-CBL2-1L  |                 |                 |  |   |              |
| <b>Keypad Cable, GS2 Series, 3 meter</b>   |                     | GS-CBL2-3L  |                 |                 |  |   |              |
| <b>Keypad Cable, GS2 Series, 5 meter</b>   |                     | GS-CBL2-5L  |                 |                 |  |   |              |
| <b>Ethernet Communications module for GS Series Drives (DIN rail mounted)</b>  |                     | GS-EDRV100  |                 |                 |  |   |              |
| <b>USB to RS232 PC Communication Adapter</b>   |                     | USB-RS232   |                 |                 |  |   |              |
| <b>RS-232 Serial Cable, GS2 Drive to DL05/06, CLICK, D2-250/260, D4-450, P3-550</b>  |                     | GS-RJ12-CBL-2   |                 |                 |  |   |              |
| <b>USB to RS-485 PC Communication Adapter</b>  |                     | USB-485M  |                 |                 |  |   |              |
| <b>RS-485 Communication Distribution Module (for creating plug and play RS-485 networks)</b>   |                     | ZL-CDM-RJ12X4 / ZL-CDM-RJ12X10  |                 |                 |  |   |              |
| <b>RS-485 Serial Cable, GS Drive to DL06/D2-260</b>  |                     | GS-485HD15-CBL-2  |                 |                 |  |   |              |
| <b>RS-485 Serial Cable, GS Drive to ZIPLink CDM Module</b>   |                     | GS-485RJ12-CBL-2  |                 |                 |  |   |              |
| <b>Software</b>  |                     | GSoft / KEPDirect   |                 |                 |  |   |              |
| <b>OPC Server</b>  |                     | KEPDirect   |                 |                 |  |   |              |
| <i>*Note: Height dimension does not include external ground terminal, which adds 10 to 15 mm. Refer to dimensional drawings for details.</i> |                     |   |                 |                 |  |   |              |

# GS2 Series Specifications

| 460V CLASS GS2 SERIES  |           |   |              |              |  |              |              |
|--|-----------|---|--------------|--------------|--|--------------|--------------|
| <b>Model</b>   |           | GS2-41P0  | GS2-42P0     | GS2-43P0     | GS2-45P0                                   | GS2-47P5     | GS2-4010     |
| <b>Price</b>   |           | \$261.00  | \$303.00     | \$357.00     | \$410.00                                   | \$586.00     | \$725.00     |
| <b>Motor Rating</b>  | <b>HP</b> | 1hp   | 2hp          | 3hp          | 5hp  | 7.5hp        | 10hp         |
|  | <b>kW</b> | 0.8kW   | 1.5kW        | 2.2kW        | 4kW  | 5.5kW        | 7.5kW        |
| <b>Rated Output Capacity (kVA)</b>   |           | 2.3   | 3.1          | 3.8          | 6.2  | 9.9          | 13.7         |
| <b>Rated Input Voltage</b>   |           | Three-phase: 380/400/415/440/460/480 VAC ±10%; 50/60 Hz ±5%                                     |              |              |  |              |              |
| <b>Rated Output Voltage</b>  |           | Corresponds to input voltage  |              |              |  |              |              |
| <b>Rated Input Current (A)</b>   |           | 4.2   | 5.7          | 6.0          | 8.5  | 14           | 23           |
| <b>Rated Output Current (A)</b>  |           | 3.0   | 4.0          | 5.0          | 8.2  | 13           | 18           |
| <b>DC Braking</b>  |           | Frequency 60–0 Hz, 0–100% rated current, Start Time 0.0–5.0 seconds, Stop Time 0.0–25.0 seconds |              |              |  |              |              |
| <b>Watt Loss @ 100% I (W)</b>  |           | 73  | 86           | 102          | 170  | 240          | 255          |
| <b>Weight (lb)</b>   |           | 3.5   | 3.6          | 3.7          | 8.5  | 8.5          | 8.5          |
| <b>Dimensions* (HxWxD) (mm [in])</b>   |           | 151.0 x 100.0 x 140.5 [5.94 x 3.94 x 5.53]  |              |              | 220.0 x 125.0 x 189.5 [8.66 x 4.92 x 7.46] |              |              |
| Accessories  |           |   |              |              |  |              |              |
| <b>Line Reactor</b>  |           | LR-41P0   | LR-42P0      | LR-43P0      | LR-45P0                                    | LR-47P5      | LR-4010      |
| <b>Braking Resistor</b>  |           | GS-41P0-BR  | GS-42P0-BR   | GS-43P0-BR   | GS-45P0-BR                                 | GS-47P5-BR   | GS-4010-BR   |
| <b>EMI Filter</b>  |           | 11TDT1W4S   |              |              | 17TDT1W44                                  |              | 26TDT1W4B4   |
| <b>RF Filter</b>   |           | RF220X00A   |              |              |  |              |              |
| <b>Fuse Kit</b>  |           | GS-41P0-FKIT  | GS-42P0-FKIT | GS-43P0-FKIT | GS-45P0-FKIT                               | GS-47P5-FKIT | GS-4010-FKIT |
| <b>Replacement Fuses</b>   |           | GS-41P0-FUSE  | GS-42P0-FUSE | GS-43P0-FUSE | GS-45P0-FUSE                               | GS-47P5-FUSE | GS-4010-FUSE |
| <b>DIN Rail Mounting Adapter</b>   |           | GS2-DR02  |              |              | n/a  |              |              |
| <b>Spare Keypad, GS2 Series Microdrive</b>   |           | GS2-KPD   |              |              |  |              |              |
| <b>Keypad Cable, GS2 Series, 1 meter</b>   |           | GS-CBL2-1L  |              |              |  |              |              |
| <b>Keypad Cable, GS2 Series, 3 meter</b>   |           | GS-CBL2-3L  |              |              |  |              |              |
| <b>Keypad Cable, GS2 Series, 5 meter</b>   |           | GS-CBL2-5L  |              |              |  |              |              |
| <b>Ethernet Communications Module for GS Series Drives (DIN rail mounted)</b>  |           | GS-EDRV100  |              |              |  |              |              |
| <b>USB to RS232 PC Communication Adapter</b>   |           | USB-RS232   |              |              |  |              |              |
| <b>RS-232 Serial Cable, GS2 Drive to DL05/06, CLICK, D2-250/260, D4-450, P3-550</b>  |           | GS-RJ12-CBL-2   |              |              |  |              |              |
| <b>USB to RS-485 PC Communication Adapter</b>  |           | USB-485M  |              |              |  |              |              |
| <b>RS-485 Communication Distribution Module (for creating plug and play RS-485 networks)</b>   |           | ZL-CDM-RJ12X4 / ZL-CDM-RJ12X10  |              |              |  |              |              |
| <b>RS-485 Serial Cable, GS Drive to DL06/D2-260</b>  |           | GS-485HD15-CBL-2  |              |              |  |              |              |
| <b>RS-485 Serial Cable, GS Drive to ZIPLink CDM Module</b>   |           | GS-485RJ12-CBL-2  |              |              |  |              |              |
| <b>Software</b>  |           | GSoft / KEPDirect   |              |              |  |              |              |
| <b>OPC Server</b>  |           | KEPDirect   |              |              |  |              |              |
| <b>*Note: Height dimension does not include external ground terminal, which adds 10 to 15 mm. Refer to dimensional drawings for details.</b> |           |   |              |              |  |              |              |

# GS2 Series Specifications

| 575V CLASS GS2 SERIES  |   |                               |                                 |  |                               |                               |
|--|---|-------------------------------|---------------------------------|--|-------------------------------|-------------------------------|
| <b>Model</b>   | GS2-51P0  | GS2-52P0                      | GS2-53P0                        | GS2-55P0                                   | GS2-57P5                      | GS2-5010                      |
| <b>Price</b>   | \$279.00  | \$319.00                      | \$378.00                        | \$491.00                                   | \$721.00                      | \$812.00                      |
| <b>Motor Rating</b>  | <b>HP</b>   | 1hp                           | 2hp                             | 3hp  | 5hp                           | 10hp                          |
|  | <b>kW</b>   | 0.75kW                        | 1.5kW                           | 2.2kW                                      | 3.7kW                         | 7.5kW                         |
| <b>Rated Output Capacity (kVA)</b>   | 1.7   | 3.0                           | 4.2                             | 6.6  | 9.9                           | 12.2                          |
| <b>Rated Input Voltage</b>   | Three-phase: 500 to 600 VAC -15/+10%; 50/60 Hz ±5%  |                               |                                 |  |                               |                               |
| <b>Rated Output Voltage</b>  | Corresponds to input voltage  |                               |                                 |  |                               |                               |
| <b>Rated Input Current (A)</b>   | 2.4   | 4.2                           | 5.9                             | 7.0  | 10.5                          | 12.9                          |
| <b>Rated Output Current (A)</b>  | 1.7   | 3.0                           | 4.2                             | 6.6  | 9.9                           | 12.2                          |
| <b>DC Braking</b>  | Frequency 60-0 Hz, 0-100% rated current, Start Time 0.0-5.0 seconds, Stop Time 0.0-25.0 seconds |                               |                                 |  |                               |                               |
| <b>Watt Loss @ 100% I (W)</b>  | 30  | 58                            | 83                              | 132  | 191                           | 211                           |
| <b>Weight (lb)</b>   | 3.3   | 3.3                           | 4.4                             | 7.0  | 7.0                           | 7.3                           |
| <b>Dimensions* (HxWxD) (mm [in])</b>   | 151.0 x 100.0 x 140.5 [5.94 x 3.94 x 5.53]  |                               |                                 | 220.0 x 125.0 x 189.5 [8.66 x 4.92 x 7.46] |                               |                               |
| Accessories  |   |                               |                                 |  |                               |                               |
| <b>Line Reactor</b>  | LR-51P0   | LR-52P0                       | LR-53P0                         | LR-55P0                                    | LR-5010                       |                               |
| <b>Braking Resistor</b>  | GS-42P0-BR  |                               | GS-42P0-BR x (2)<br>in parallel |  | GS-4010-BR x (2)<br>in series |                               |
| <b>EMI Filter</b>  | not available   |                               |                                 |  |                               |                               |
| <b>RF Filter</b>   | RF220X00A   |                               |                                 |  |                               |                               |
| <b>Fuse Block (Edison 3-pole part #)</b>   | BC6033PQ or CHCC3D or CHCC3DI   |                               |                                 |  |                               |                               |
| <b>Replacement Fuses (Edison Fuse part #)</b>  | HCLR6<br>(10 fuses per pack)  | HCLR10<br>(10 fuses per pack) | HCLR15<br>(10 fuses per pack)   |  | HCLR20<br>(10 fuses per pack) | HCLR30<br>(10 fuses per pack) |
| <b>DIN Rail Mounting Adapter</b>   | GS2-DR02  |                               |                                 | n/a  |                               |                               |
| <b>Spare Keypad, GS2 Series Microdrive</b>   | GS2-KPD   |                               |                                 |  |                               |                               |
| <b>Keypad Cable, GS2 Series, 1 meter</b>   | GS-CBL2-1L  |                               |                                 |  |                               |                               |
| <b>Keypad Cable, GS2 Series, 3 meter</b>   | GS-CBL2-3L  |                               |                                 |  |                               |                               |
| <b>Keypad Cable, GS2 Series, 5 meter</b>   | GS-CBL2-5L  |                               |                                 |  |                               |                               |
| <b>Ethernet Communications Module for GS Series Drives (DIN rail mounted)</b>  | GS-EDRV100  |                               |                                 |  |                               |                               |
| <b>USB to RS232 PC Communication Adapter</b>   | USB-RS232   |                               |                                 |  |                               |                               |
| <b>RS-232 Serial Cable, GS2 Drive to DL05/06, CLICK, D2-250/260, D4-450, P3-550</b>  | GS-RJ12-CBL-2   |                               |                                 |  |                               |                               |
| <b>USB to RS-485 PC Communication Adapter</b>  | USB-485M  |                               |                                 |  |                               |                               |
| <b>RS-485 Communication Distribution Module (for creating plug and play RS-485 networks)</b>   | ZL-CDM-RJ12X4 / ZL-CDM-RJ12X10  |                               |                                 |  |                               |                               |
| <b>RS-485 Serial Cable, GS Drive to DL06/D2-260</b>  | GS-485HD15-CBL-2  |                               |                                 |  |                               |                               |
| <b>RS-485 Serial Cable, GS Drive to ZIPLink CDM Module</b>   | GS-485RJ12-CBL-2  |                               |                                 |  |                               |                               |
| <b>Software</b>  | GSoft / KEP Direct  |                               |                                 |  |                               |                               |
| <b>OPC Server</b>  | KEP Direct  |                               |                                 |  |                               |                               |
| <b>*Note: Height dimension does not include external ground terminal, which adds 10 to 15 mm. Refer to dimensional drawings for details.</b> |   |                               |                                 |  |                               |                               |

# GS2 Series — General Specifications

| General Specifications  |                            |  |  |
|---|----------------------------|--|--|
| Control Characteristics   |                            |  |  |
| <b>Control System</b>   |                            | Sinusoidal Pulse Width Modulation, carrier frequency 1kHz–12kHz  |  |
| <b>Output Frequency Resolution</b>  |                            | 0.1 Hz   |  |
| <b>Overload Capacity</b>  |                            | 150% of rated current for 1 minute   |  |
| <b>Torque Characteristics</b>   |                            | Includes auto-torque boost, auto-slip compensation, starting torque 125% @ 0.5Hz/150% @ 5.0Hz  |  |
| <b>Braking Torque</b>   |                            | 20% without dynamic braking resistor, 125% with optional braking resistor  |  |
| <b>DC Braking</b>   |                            | Operation frequency 60–0 Hz, 0–100% rated current. Start time 0.0–5.0 seconds. Stop time 0.0–0 25.0 seconds  |  |
| <b>Acceleration/Deceleration Time</b>   |                            | 0.1 to 600 seconds (linear or non-linear acceleration/deceleration), second acceleration/deceleration available  |  |
| <b>Voltage/Frequency Pattern</b>  |                            | V/F pattern adjustable. Settings available for Constant Torque - low and high starting torque, Variable Torque - low and high starting torque, and user configured |  |
| <b>Stall Prevention Level</b>   |                            | 20 to 200% or rated current  |  |
| Operation Specifications  |                            |  |  |
| <b>Inputs</b>   | <b>Frequency Setting</b>   | <b>Keypad</b>  | Setting by <UP> or <DOWN> buttons or potentiometer   |
|   |                            | <b>External Signal</b>   | Potentiometer - 3k to 5kΩ/2W, 0 to 10VDC (input impedance 10kΩ), 0 to 20mA / 4 to 20 mA (input impedance 250Ω), Multi-speed inputs 1 to 3, Serial Communication RS232 and RS485 (Modbus RTU)   |
|   | <b>Operation Setting</b>   | <b>Keypad</b>  | Setting by <RUN>, <STOP> buttons   |
|   |                            | <b>External Signal</b>   | Forward/Stop, Reverse/Stop (run/stop, fwd/rev), 3-wire control, Serial Communication RS232 and RS485 (Modbus RTU)  |
|   | <b>Input Terminals</b>     | <b>Digital</b>   | 6 user-programmable: FWD/STOP, REV/STOP, RUN/STOP, REV/FWD, Run momentary (N.O.), STOP momentary (N.C.), External Fault (N.O./N.C.), External Reset, Multi-Speed Bit (1-3), Jog, External Base Block (N.O./N.C.), Second Accel/Decel Time, Speed Hold, Increase Speed, Decrease Speed, Reset Speed to Zero, PID Disable (N.O.), PID Disable (N.C.), Input Disable                |
|   |                            | <b>Analog</b>  | 1 user-configurable, 0 to 10VDC (input impedance 10k Ω) or 0 to 20mA / 4 to 20mA (input impedance 250Ω ), 10 bit resolution Frequency setpoint or PID process variable PV  |
| <b>Outputs</b>  | <b>Output Terminals</b>    | <b>Digital</b>   | 2 user-programmable; Inverter Running, Inverter Fault, At Speed, Zero Speed, Above Desired Frequency, Below Desired Frequency, At Maximum Speed, Over Torque Detected, Above Desired Current, Below Desired Current, PID Deviation Alarm   |
|   |                            | <b>Analog</b>  | 1 user-programmable: 0 to 10VDC (max load 2mA), 8 bit resolution frequency, current, process variable PV   |
|   | <b>Operating Functions</b> |  | Automatic voltage regulation, voltage/frequency characteristics selection, non-linear acceleration/deceleration, upper and lower frequency limiters, 7-stage speed operation, adjustable carrier frequency (1 to 12 kHz), PID control, skip frequencies, analog gain & bias adjustment, jog, electronic thermal relay, automatic torque boost, trip history, software protection |
| <b>Protective Functions</b>   |                            |  |  |
| Electronic Thermal, Overload Relay, Auto Restart after Fault, Momentary Power Loss, Reverse Operation Inhibit, Auto Voltage Regulation, Over-Voltage Trip Prevention, Auto Adjustable Accel/Decel, Over-Torque Detection Mode, Over-Torque Detection Level, Over-Torque Detection Time, Over-Current Stall Prevention during Acceleration, Over-Current Stall Prevention during Operation |                            |  |  |
| <b>Operator Interface</b>   | <b>Operator Devices</b>    |  | 8-key, 4-digit, 7-segment LED, 14 status LEDs, potentiometer   |
|   | <b>Programming</b>         |  | Parameter values for setup and review, fault codes   |
|   | <b>Status Display</b>      |  | Actual Operating Frequency, RPM, Scaled Frequency, Amps, % Load, Output Voltage, DC Bus Voltage, Process Variable, Set-point Frequency   |
|   | <b>Key Functions</b>       |  | RUN, STOP/RESET, FWD/REV, PROGRAM, DISPLAY, <UP>, <DOWN>, ENTER  |
| <b>Environment</b>  | <b>Enclosure Rating</b>    |  | Protected chassis, IP20  |
|   | <b>Ambient Temperature</b> |  | -10° to 50°C (14°F to 122°F)   |
|   | <b>Storage Temperature</b> |  | -10° to 40°C (14°F to 104°F) For models 7.5 hp (5.5 kW) and higher   |
|   | <b>Ambient Humidity</b>    |  | 20 to 90% RH (non-condensing)  |
|   | <b>Vibration</b>           |  | 9.8 m/s <sup>2</sup> (1G), less than 10Hz; 5.9 m/s <sup>2</sup> (0.6G) 10 to 60 Hz   |
| <b>Installation Location</b>  |                            | Altitude 1000m or lower above sea level, keep from corrosive gas, liquid and dust  |  |
| <b>Options</b>  |                            |  |  |
| Noise filter, input AC reactor, output AC reactor, cable for remote operator, programming software (GSOFT), Dynamic braking resistor, input fuses, ethernet interface (GS-EDRV100), EMI filters   |                            |  |  |

# GS2 Specifications — Installation

Understanding the installation requirements for your GS2 drive will help to ensure that it operates within its environmental and electrical limits.

**Note:** Never use only this catalog for installation instructions or operation of equipment; refer to the user manual, GS2-M.

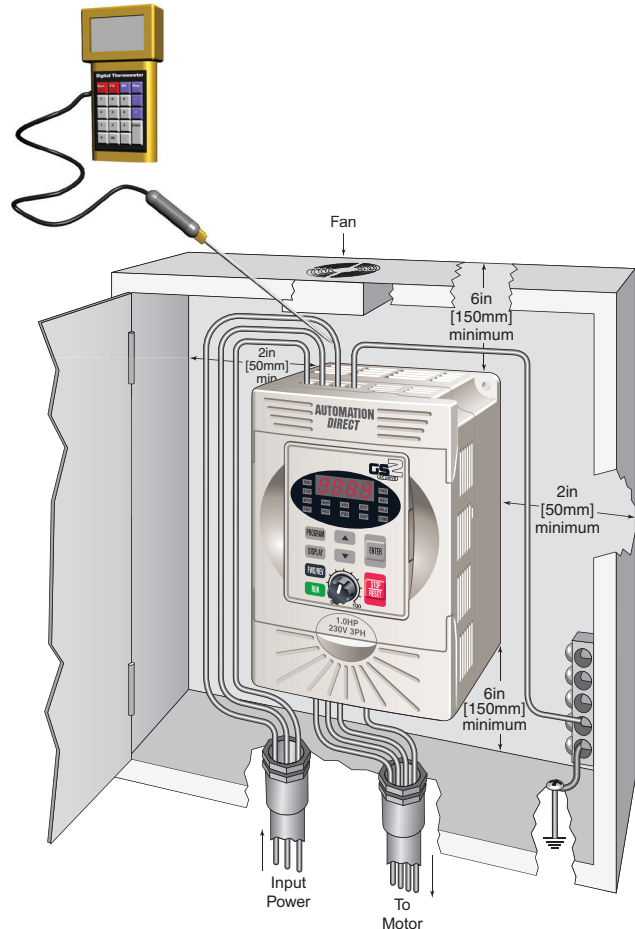
| Environmental Specifications                      |   |
|---|---|
| <b>Protective Structure</b> <sup>1</sup>          | IP20  |
| <b>Ambient Operating Temperature</b> <sup>2</sup> | -10 to 50°C (14°F to 122°F)<br>-10 to 40°C (14°F to 104°F)<br>for models 7.5HP and higher |
| <b>Storage Temperature</b> <sup>3</sup>           | -20 to 60°C (-4°F to 140°F)   |
| <b>Humidity</b>                                   | To 90% (no condensation)  |
| <b>Vibration</b> <sup>4</sup>                     | 5.9 m/s <sup>2</sup> (0.6g), 10 to 55 Hz  |
| <b>Location</b>                                   | Altitude 1,000 m or less, indoors (no corrosive gases or dust)                            |

1: Protective structure is based upon EN60529

2: The ambient temperature must be in the range of -10° to 40° C. If the range will be up to 50° C, you will need to set the carrier frequency to 2.1 kHz or less and derate the output current to 80% or less. See our Web site for derating curves.

3: The storage temperature refers to the short-term temperature during transport.

4: Conforms to the test method specified in JIS C0911 (1984)

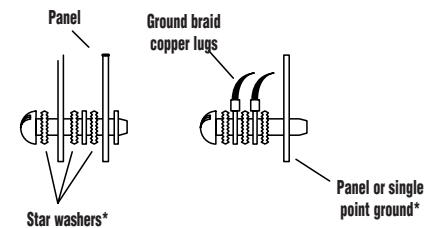


| Watt-loss Chart |              |
|-----------------|--------------|
| GS2 Drive Model | At full load |
| GS2-10P2        | 24           |
| GS2-10P5        | 34           |
| GS2-11P0        | 46           |
| GS2-20P5        | 34           |
| GS2-21P0        | 57           |
| GS2-22P0        | 77           |
| GS2-23P0        | 111          |
| GS2-25P0        | 185          |
| GS2-27P5        | 255          |
| GS2-41P0        | 73           |
| GS2-42P0        | 86           |
| GS2-43P0        | 102          |
| GS2-45P0        | 170          |
| GS2-47P5        | 240          |
| GS2-4010        | 255          |
| GS2-51P0        | 30           |
| GS2-52P0        | 58           |
| GS2-53P0        | 83           |
| GS2-55P0        | 132          |
| GS2-57P5        | 191          |
| GS2-5010        | 211          |

**Warning:** Maximum ambient temperatures must not exceed 50°C (122°F), or 40°C (104°F) for models 7.5 hp (5.5 kW) and higher!



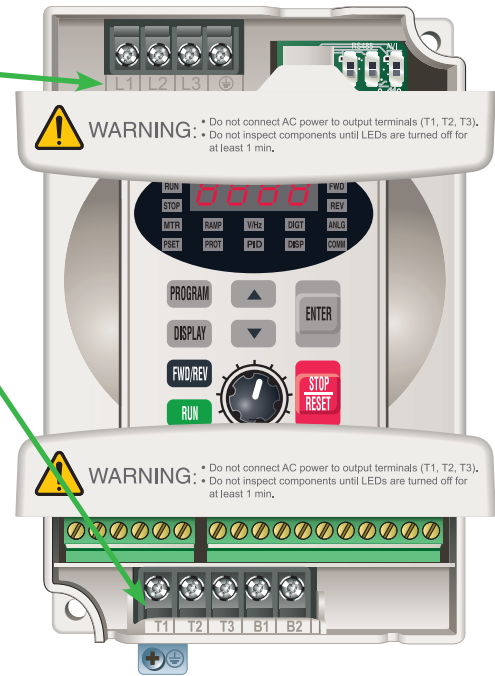
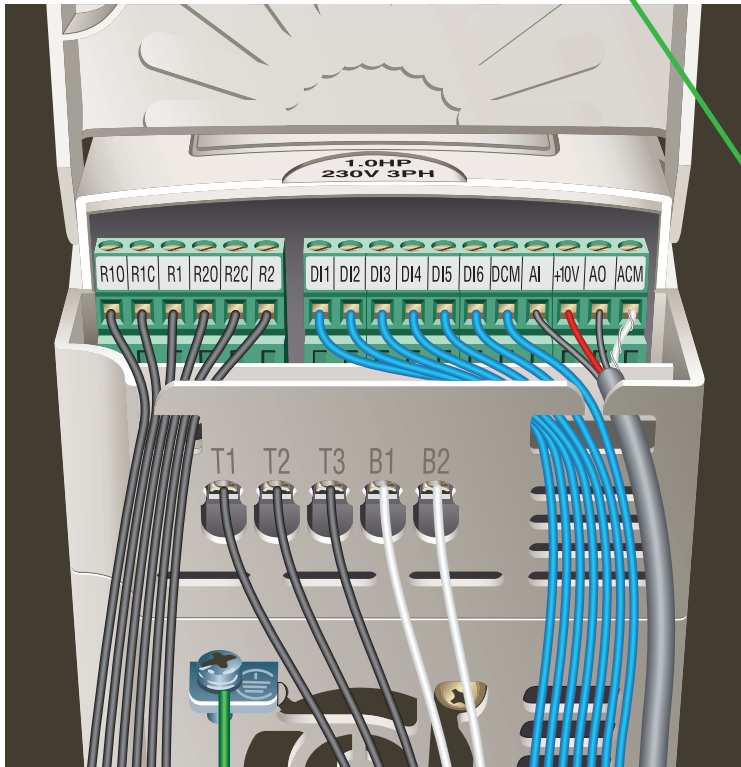
**Warning:** AC drives generate a large amount of heat which may damage the AC drive. Auxiliary cooling methods are typically required in order not to exceed maximum ambient temperatures.



\* FOR PAINTED SUB-PANELS, SCRAPE THE PAINT FROM UNDERNEATH THE STAR WASHERS BEFORE TIGHTENING THEM.

# GS2 Specifications — Terminals

| Main Circuit Wiring |                   |
|---------------------|-------------------|
| Terminal            | Description       |
| L1, L2, L3          | Input power       |
| T1, T2, T3          | AC drive output   |
| B1, B2              | DB resistor input |
| ⏏                   | Ground            |



| Control Circuit Terminals |  |
|---------------------------|--|
| Terminal Symbol           | Description                            |
| R10                       | Relay output 1 normally open           |
| R1C                       | Relay output 1 normally closed         |
| R1                        | Relay output 1 common                  |
| R20                       | Relay output 2 normally open           |
| R2C                       | Relay output 2 normally closed         |
| R2                        | Relay output 2 common                  |
| DI1                       | Digital input 1                        |
| DI2                       | Digital input 2                        |
| DI3                       | Digital input 3                        |
| DI4                       | Digital input 4                        |
| DI5                       | Digital input 5                        |
| DI6                       | Digital input 6                        |
| DCM                       | Digital common                         |
| AI                        | Analog input                           |
| +10V                      | Internal power supply (DC 10V) @ 10 mA |
| AO                        | Analog output                          |
| ACM                       | Analog common                          |

**Note:** Use twisted-shielded, twisted-pair or shielded-lead wires for the control signal wiring. It is recommended to run all signal wiring in a separate steel conduit. The shield wire should only be connected at the drive. Do not connect shield wire on both ends.

Company Information

Drives

Soft Starters

Motors

Power Transmission

Motion Servos and Steppers

Motor Controls

Sensors: Proximity

Sensors: Photoelectric

Sensors: Encoders

Sensors: Limit Switches

Sensors: Current

Sensors: Pressure

Sensors: Temperature

Sensors: Level

Sensors: Flow Switches

Pushbuttons and Lights

Stacklights

Signal Devices

Process

Relays and Timers

Pneumatics: Air Prep

Pneumatics: Directional Control Valves

Pneumatics: Cylinders

Pneumatics: Tubing

Pneumatics: Air Fittings

Appendix Book 2

Terms and Conditions



# GS2 Specifications — Basic Wiring Diagram

**Note:** Users **MUST** connect wiring according to the circuit diagram shown below. (Refer to user manual GS2-M for additional specific wiring information.)

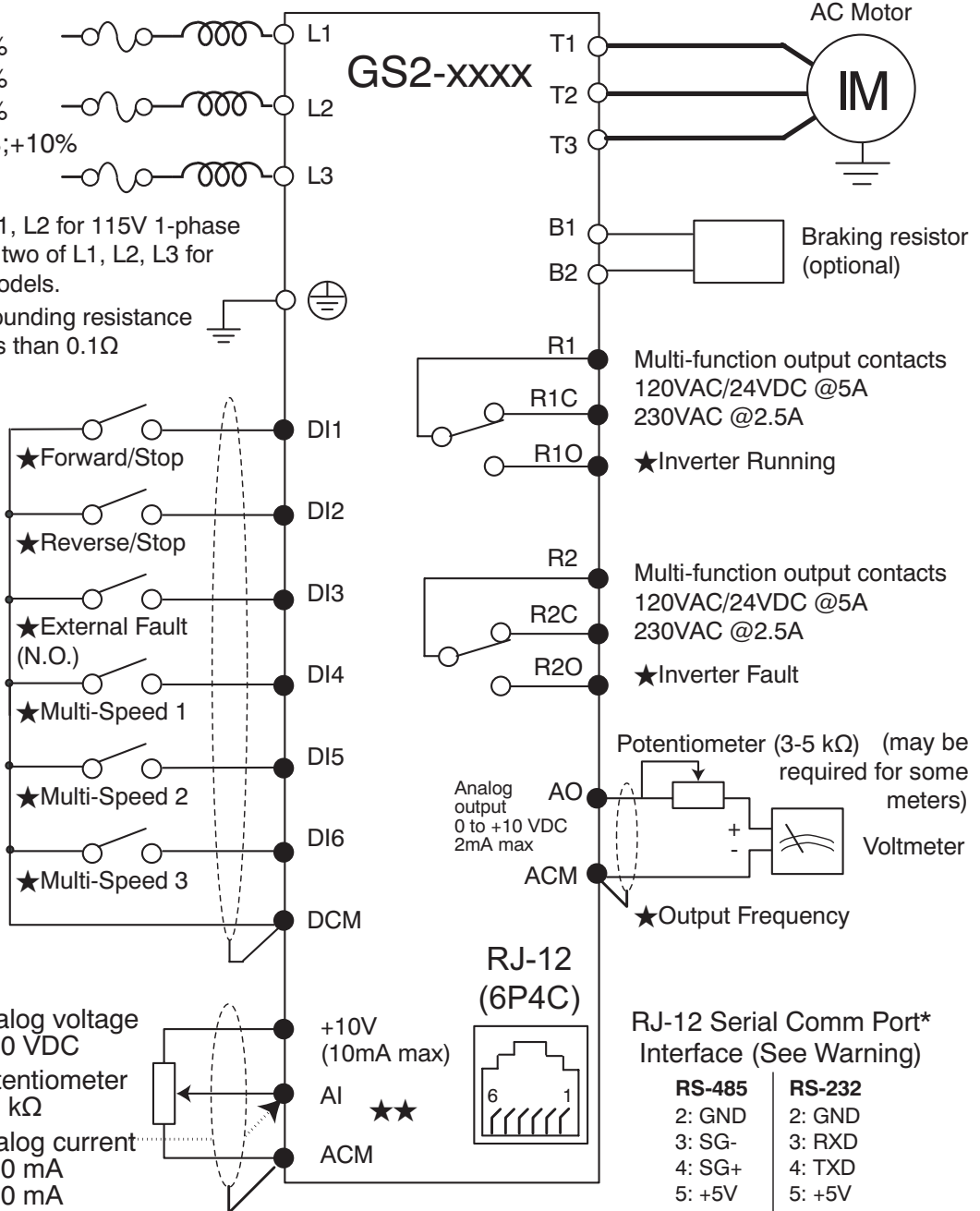
**Note:** Refer to the following pages for explanations and information regarding line reactors, braking resistors, EMI and RF filters, and fuses:  
 DR-50, DR-69, DR-74, DR-80, DR-81.

**Power Source\***

- 100-120V ±10%
- 200-240V ±10%
- 380-480V ±10%
- 500-600V -15%;+10%
- (50,60Hz ±5%)

\* Use terminals L1, L2 for 115V 1-phase models; use any two of L1, L2, L3 for 230V 1-phase models.

Grounding resistance less than 0.1Ω



★ Factory default setting

★★ Factory default source of frequency command is via the keypad potentiometer

○ Main circuit (power) terminals   ● Control circuit terminal   ⊕ Shielded leads

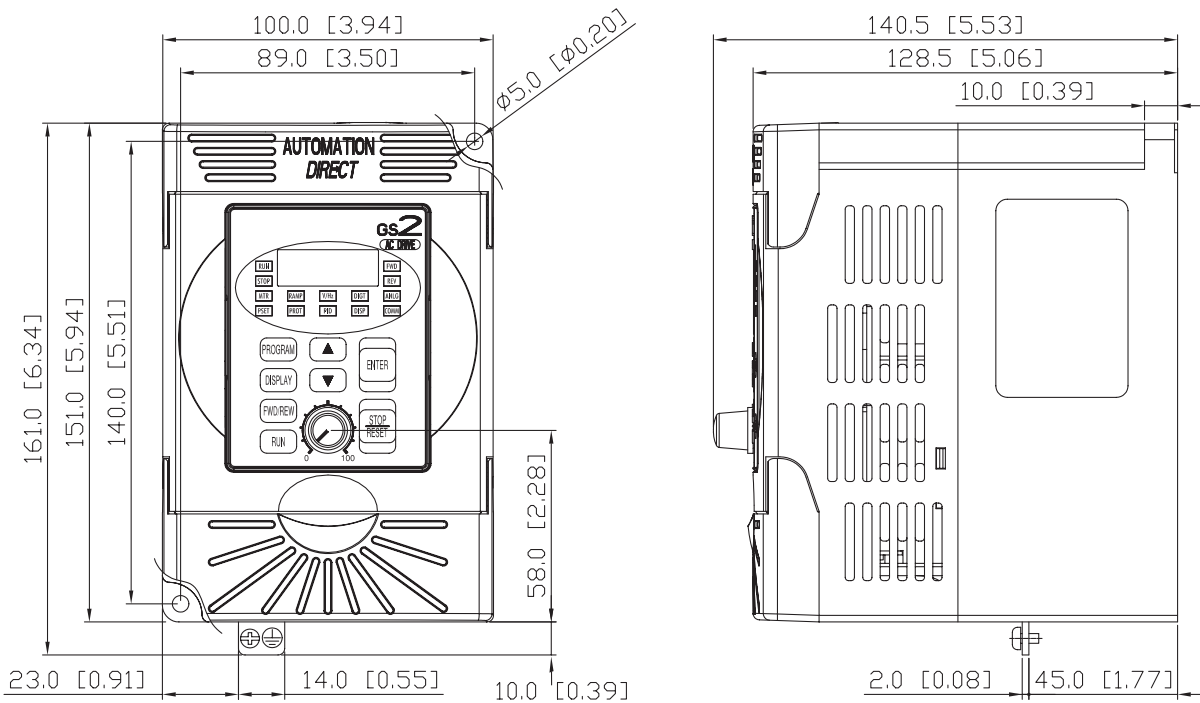
\*Optional ZIPLink serial communication cables available for plug and play connectivity to AutomationDirect PLCs. See the comm cable selection matrix on page DR-93.



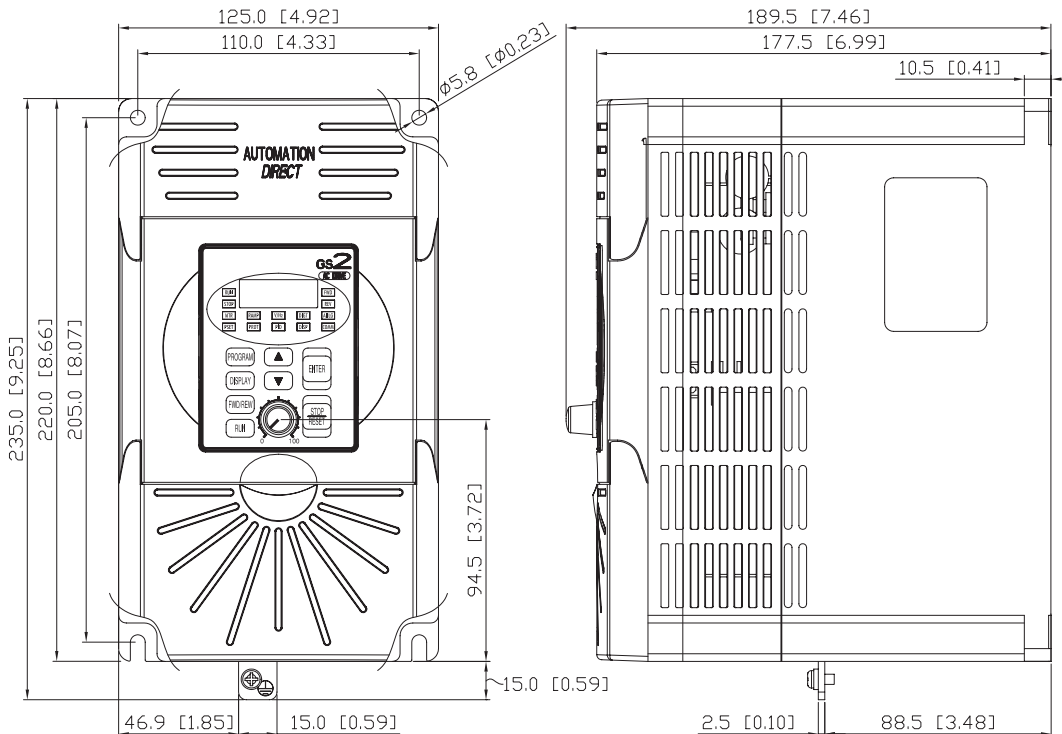
**WARNING:** Do not plug a modem or telephone into the GS2 RJ-12 Serial Comm Port, or permanent damage may result. Terminals 2 and 5 should not be used as a power source for your communication connection.

# GS2 Specifications — Dimensions

**GS2-10P2, GS2-10P5, GS2-11P0; GS2-20P5, GS2-21P0, GS2-22P0;  
GS2-41P0, GS2-42P0, GS2-43P0; GS2-51P0, GS2-52P0, GS2-53P0**



**GS2-23P0, GS2-25P0, GS2-27P5;  
GS2-45P0, GS2-47P5, GS2-4010; GS2-55P0, GS2-57P5, GS2-5010**



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Soft Starters

Motors

Power Transmission

Motion: Servos and Steppers

Motor Controls

Sensors: Proximity

Sensors: Photoelectric

Sensors: Encoders

Sensors: Limit Switches

Sensors: Current

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Process

Relays and Timers

Pneumatics: Air Prep

Pneumatics: Directional Control Valves

Pneumatics: Cylinders

Pneumatics: Tubing

Pneumatics: Air Fittings

Appendix Book 2

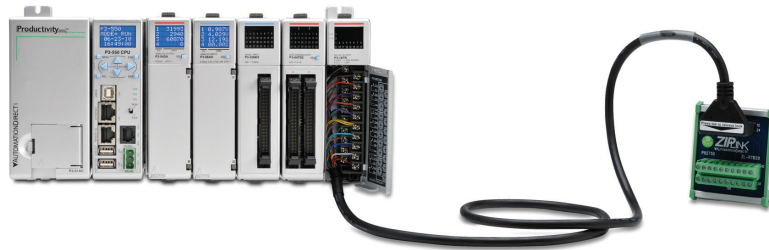
Terms and Conditions

## Wiring Solutions using the ZIPLink Wiring System

ZIPLinks eliminate the normally tedious process of wiring between devices by utilizing prewired cables and DIN rail mount connector modules. It's as simple as plugging in a cable connector at either end or terminating wires at only one end. Prewired cables keep installation clean and efficient, using half the space at a fraction of the cost of standard terminal blocks. There are several wiring solutions available when using the ZIPLink System ranging from PLC I/O-to-ZIPLink Connector Modules that are ready for field

### Solution 1: DirectLOGIC, CLICK and Productivity3000 I/O Modules to ZIPLink Connector Modules

When looking for quick and easy I/O-to-field termination, a ZIPLink connector module used in conjunction with a prewired ZIPLink cable, consisting of an I/O terminal block at one end and a multi-pin connector at the other end, is the best solution.



Using the PLC I/O Modules to ZIPLink Connector Modules selector tables located in this section,

1. Locate your I/O module/PLC.
2. Select a ZIPLink Module.
3. Select a corresponding ZIPLink Cable.

### Solution 2: DirectLOGIC, CLICK and Productivity3000 I/O Modules to 3rd Party Devices

When wanting to connect I/O to another device within close proximity of the I/O modules, no extra terminal blocks are necessary when using the ZIPLink Pigtail Cables. ZIPLink Pigtail Cables are prewired to an I/O terminal block with color-coded pigtail with soldered-tip wires on the other end.



Using the I/O Modules to 3rd Party Devices selector tables located in this section,

1. Locate your PLC I/O module.
2. Select a ZIPLink Pigtail Cable that is compatible with your 3rd party device.

### Solution 3: GS Series and DURAPULSE Drives Communication Cables

Need to communicate via Modbus RTU to a drive or a network of drives?

ZIPLink cables are available in a wide range of configurations for connecting to PLCs and SureServo, SureStep, Stellar Soft Starter and AC drives. Add a ZIPLink communications module to quickly and easily set up a multi-device network.

Using the Drives Communication selector tables located in this section,

1. Locate your Drive and type of communications.
2. Select a ZIPLink cable and other associated hardware.





# Wiring Solutions

## Solution 4: Serial Communications Cables

ZIPLink offers communications cables for use with *Direct*LOGIC, CLICK, and Productivity3000 CPUs, that can also be used with other communications devices. Connections include a 6-pin RJ12 or 9-pin, 15-pin and 25-pin D-sub connectors which can be used in conjunction with the RJ12 or D-Sub Feedthrough modules.

Using the **Serial Communications Cables** selector table located in this section,

1. Locate your connector type
2. Select a cable.



## Solution 5: Specialty ZIPLink Modules

For additional application solutions, ZIPLink modules are available in a variety of configurations including stand-alone relays, 24VDC and 120VAC transorb modules, D-sub and RJ12 feedthrough modules, communication port adapter and distribution modules, and SureServo 50-pin I/O interface connection.

Using the **ZIPLink Specialty Modules** selector table located in this section,

1. Locate the type of application.
2. Select a ZIPLink module.



## Solution 6: ZIPLink Connector Modules to 3rd Party Devices

If you need a way to connect your device to terminal blocks without all that wiring time, then our pigtail cables with color-coded soldered-tip wires are a good solution. Used in conjunction with any compatible ZIPLink Connector Modules, a pigtail cable keeps wiring clean and easy and reduces troubleshooting time.

Using the **Universal Connector Modules and Pigtail Cables** table located in this section,

1. Select module type.
2. Select the number of pins.
3. Select cable.





# Motor Controller Communication

| Drive / Motor Controller (GS/DURAPulse/SureServo/SureStep/Stellar) ZIPLink Selector |                 |                   |                    |                    |                        |                    |                         |                    |               |                  |              |   |
|---|-----------------|-------------------|--------------------|--------------------|------------------------|--------------------|-------------------------|--------------------|---------------|------------------|--------------|---|
| Drive / Motor Controller  |                 | Communications    |                    |                    | ZIPLink Cable          |                    |                         |                    |               |                  |              |   |
| Controller  | Comm Port Type  | Network/Protocol  | Connects to        | Comm Port Type     | Cable (2 meter length) | Cable Connectors   | Other Hardware Required |                    |               |                  |              |   |
| GS1   | RJ12            | RS-485 Modbus RTU | DL06 PLCs          | Port 2 (HD15)      | GS-485HD15-CBL-2       | RJ12 to HD15       | —                       |                    |               |                  |              |   |
|   |                 |                   | D2-260 CPU         |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | GS-EDRV100         | RJ12               |                        | GS-EDRV-CBL-2      | RJ12 to RJ12            | —                  |               |                  |              |   |
|   |                 |                   | ZL-CDM-RJ12Xxx*    | RJ12               |                        | GS-485RJ12-CBL-2   |                         | —                  |               |                  |              |   |
|   |                 |                   | FA-ISOCOCON        | 5-pin Connector    |                        | GS-ISOCOCON-CBL-2  | RJ12 to 5-pin plug      | —                  |               |                  |              |   |
| GS2   | RJ12            | RS-232 Modbus RTU | CLICK PLCs         | Port 2 (RJ12)      | GS-RJ12-CBL-2          | RJ12 to RJ12       | —                       |                    |               |                  |              |   |
|   |                 |                   | DL05 PLCs          |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | DL06 PLCs          |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | D2-250-1 CPU       | Port 2 (HD15)      |                        |                    | FA-15HD                 |                    |               |                  |              |   |
|   |                 |                   | D2-260 CPU         |                    |                        |                    |                         |                    |               |                  |              |   |
|   |                 |                   | D4-450 CPU         | Port 3 (25-pin)    |                        |                    | FA-CABKIT               |                    |               |                  |              |   |
|   |                 |                   | P3-550 CPU         | Port 2 (RJ12)      |                        |                    | —                       |                    |               |                  |              |   |
|   |                 | RS-485 Modbus RTU | DL06 PLCs          | Port 2 (HD15)      |                        | GS-485HD15-CBL-2   | RJ12 to HD15            | —                  |               |                  |              |   |
|   |                 |                   | D2-260 CPU         |                    |                        |                    |                         | —                  |               |                  |              |   |
|   |                 |                   | GS-EDRV100         | RJ12               |                        |                    | GS-EDRV-CBL-2           | RJ12 to RJ12       | —             |                  |              |   |
|   |                 |                   | ZL-CDM-RJ12Xxx*    | RJ12               |                        |                    | GS-485RJ12-CBL-2        |                    | —             |                  |              |   |
|   |                 |                   | FA-ISOCOCON        | 5-pin Connector    |                        |                    | GS-ISOCOCON-CBL-2       | RJ12 to 5-pin plug | —             |                  |              |   |
|   |                 |                   | DuraPulse (GS3)    | RJ12               |                        |                    | RS-485 Modbus RTU       | DL06 PLCs          | Port 2 (HD15) | GS-485HD15-CBL-2 | RJ12 to HD15 | — |
|   |                 |                   |                    |                    |                        |                    |                         | D2-260 CPU         |               |                  |              | — |
| GS-EDRV100  | RJ12            | GS-EDRV-CBL-2     |                    |                    | RJ12 to RJ12           | —                  |                         |                    |               |                  |              |   |
| ZL-CDM-RJ12Xxx*   | RJ12            | GS-485RJ12-CBL-2  |                    |                    |                        | —                  |                         |                    |               |                  |              |   |
| FA-ISOCOCON   | 5-pin Connector | GS-ISOCOCON-CBL-2 |                    |                    | RJ12 to 5-pin plug     | —                  |                         |                    |               |                  |              |   |
| Stellar (Soft Starter) SR44 Series  | RJ45**          | RS-485 Modbus RTU | DL06 PLCs          | Port 2 (HD15)      | SR44-485HD15-CBL-2     | RJ45 to HD15       | SR44-RS485**            |                    |               |                  |              |   |
|   |                 |                   | D2-250-1 CPU       |                    |                        |                    |                         |                    |               |                  |              |   |
|   |                 |                   | D2-260 CPU         |                    |                        |                    |                         |                    |               |                  |              |   |
|   |                 |                   | ZL-CDM-RJ12Xxx*    | RJ12               |                        | SR44-485RJ45-CBL-2 |                         | RJ45 to RJ12       |               |                  |              |   |
| SureServo   | IEEE1394 (CN3)  | RS-232 Modbus RTU | CLICK PLCs         | Port 2 (RJ12)      | SVC-232RJ12-CBL-2      | 6-pin IEEE to RJ12 | —                       |                    |               |                  |              |   |
|   |                 |                   | DL05 PLCs          |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | DL06 PLCs          |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | D2-250-1 CPU       | Port 2 (HD15)      |                        |                    | FA-15HD                 |                    |               |                  |              |   |
|   |                 |                   | D2-260 CPU         |                    |                        |                    |                         |                    |               |                  |              |   |
|   |                 |                   | D4-450 CPU         | Port 3 (25-pin)    |                        |                    | FA-CABKIT               |                    |               |                  |              |   |
|   |                 | P3-550 CPU        | Port 2 (RJ12)      | —                  |                        |                    |                         |                    |               |                  |              |   |
|   |                 | RS-485 Modbus RTU | DL06 PLCs          | Port 2 (HD15)      |                        | SVC-485HD15-CBL-2  | 6-pin IEEE to HD15      | —                  |               |                  |              |   |
|   |                 |                   | D2-260 CPU         |                    |                        |                    |                         | —                  |               |                  |              |   |
|   |                 |                   | ZL-CDM-RJ12Xxx*    | RJ12               |                        |                    | SVC-485RJ12-CBL-2       | 6-pin IEEE to RJ12 | —             |                  |              |   |
| USB-485M  | RJ45            |                   | SVC-485CFG-CBL-2   | 6-pin IEEE to RJ45 | —                      |                    |                         |                    |               |                  |              |   |
| SureStep  | RJ12            | RS-232 ASCII      | DL06 PLCs          | Port 2 (HD15)      | STP-232HD15-CBL-2      | HD15-pin to RJ12   | —                       |                    |               |                  |              |   |
|   |                 |                   | D2-250-1 CPU       |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | D2-260 CPU (Port2) |                    |                        |                    | —                       |                    |               |                  |              |   |
|   |                 |                   | DL05 PLCs          | RJ12               |                        | STP-232RJ12-CBL-2  | RJ12 to RJ12            | —                  |               |                  |              |   |
|   |                 |                   | CLICK PLCs         |                    |                        |                    |                         | —                  |               |                  |              |   |

\* When using the ZL-CDM-RJ12Xxx ZIPLink Communication Distribution Module, replace the lowercase "xx" with the number of RJ12 ports, i.e. "4" for four ports, or "10" for ten ports. (ex: ZL-CDM-RJ12X4 or ZL-CDM-RJ12X10)

\*\* The SR44-RS485 Communications Adapter must be installed for RS-485 communications with the Stellar soft starters.

# Hitachi Drives Cross References

To find a suitable replacement for an SJ300 Hitachi drive, use the chart to the right to determine control mode(s) required, and the tables below to determine possible replacement part numbers. Suggested replacements do not necessarily have all control modes of the original, so appropriate drives will be application-dependent. Please call Tech Support if there are any replacement questions.

| Drive Series    | Volts/Hz | PID | Sensorless Vector | Full Flux Vector |
|-----------------|----------|-----|-------------------|------------------|
| L100            | ✓        | ✓   |                   |                  |
| SJ100           | ✓        | ✓   | ✓                 |                  |
| GS1             | ✓        |     |                   |                  |
| GS2             | ✓        | ✓   |                   |                  |
| DURAPULSE (GS3) | ✓        | ✓   | ✓                 |                  |
| SJ300           | ✓        | ✓   | ✓                 | ✓                |

## Hitachi SJ300 Cross Reference

| Hitachi SJ300 AC Drives |              |            | Possible Replacements |          |            |          |                 |            |
|-------------------------|--------------|------------|-----------------------|----------|------------|----------|-----------------|------------|
|                         | Part No.     | Horsepower | GS1                   | Price    | GS2        | Price    | DURAPULSE (GS3) | Price      |
| 230V                    | SJ300-004LFU | 0.5 hp     | GS1-20P5              | \$117.00 | GS2-20P5   | \$158.00 | GS3-21P0 **     | \$242.00   |
|                         | SJ300-007LFU | 1.0 hp     | GS1-21P0              | \$134.00 | GS2-21P0   | \$177.00 | GS3-21P0        | \$242.00   |
|                         | SJ300-015LFU | 2.0 hp     | GS1-22P0 *            | \$164.00 | GS2-22P0   | \$251.00 | GS3-22P0        | \$293.00   |
|                         | SJ300-022LFU | 3.0 hp     | -                     | -        | GS2-23P0   | \$309.00 | GS3-23P0        | \$347.00   |
|                         | SJ300-037LFU | 5.0 hp     | -                     | -        | GS2-25P0 * | \$363.00 | GS3-25P0 *      | \$400.00   |
|                         | SJ300-055LFU | 7.5 hp     | -                     | -        | GS2-27P5 * | \$465.00 | GS3-27P5 *      | \$549.00   |
|                         | SJ300-075LFU | 10 hp      | -                     | -        | -          | -        | GS3-2010 *      | \$698.00   |
|                         | SJ300-110LFU | 15 hp      | -                     | -        | -          | -        | GS3-2015 *      | \$889.00   |
|                         | SJ300-150LFU | 20 hp      | -                     | -        | -          | -        | GS3-2020 *      | \$1,104.00 |
|                         | SJ300-185LFU | 25 hp      | -                     | -        | -          | -        | GS3-2025 *      | \$1,298.00 |
|                         | SJ300-220LFU | 30 hp      | -                     | -        | -          | -        | GS3-2030 *      | \$1,486.00 |
| 460V                    | SJ300-007HFU | 1.0 hp     | -                     | -        | GS2-41P0 * | \$261.00 | GS3-41P0 *      | \$323.00   |
|                         | SJ300-015HFU | 2.0 hp     | -                     | -        | GS2-42P0 * | \$303.00 | GS3-42P0 *      | \$360.00   |
|                         | SJ300-022HFU | 3.0 hp     | -                     | -        | GS2-43P0 * | \$357.00 | GS3-43P0 *      | \$385.00   |
|                         | SJ300-040HFU | 5.0 hp     | -                     | -        | GS2-45P0 * | \$410.00 | GS3-45P0 *      | \$427.00   |
|                         | SJ300-055HFU | 7.5 hp     | -                     | -        | GS2-47P5 * | \$586.00 | GS3-47P5 *      | \$613.00   |
|                         | SJ300-075HFU | 10 hp      | -                     | -        | GS2-4010 * | \$725.00 | GS3-4010 *      | \$734.00   |
|                         | SJ300-110HFU | 15 hp      | -                     | -        | -          | -        | GS3-4015 *      | \$957.00   |
|                         | SJ300-150HFU | 20 hp      | -                     | -        | -          | -        | GS3-4020 *      | \$1,165.00 |
|                         | SJ300-185HFU | 25 hp      | -                     | -        | -          | -        | GS3-4025 *      | \$1,383.00 |
|                         | SJ300-220HFU | 30 hp      | -                     | -        | -          | -        | GS3-4030 *      | \$1,570.00 |

**Notes:** Replacement drives do not necessarily have the same physical dimensions, mounting hole patterns or wiring terminal arrangements.

\* All SJ300 drives are specified for use with 3-phase power (but can be installed in single-phase applications). Replacement drive requires 3-phase power. Ensure that the existing SJ application uses 3-phase input power, or that 3-phase power is available.

\*\* Replacement drive is higher horsepower than existing drive. Output power of new drive can be parameter-limited to the smaller horsepower.

# Hitachi Drives Cross References

To find a suitable replacement for an L100 or SJ100 Hitachi drive, use the chart to the right to determine control mode(s) required, and the tables below to determine possible replacement part numbers. Suggested replacements do not necessarily have all control modes of the original, so appropriate drives will be application-dependent. Please call Tech Support if there are any replacement questions.

| Drive Series | Volts/Hz | PID | Sensorless Vector | Full Flux Vector |
|--------------|----------|-----|-------------------|------------------|
| L100         | ✓        | ✓   |                   |                  |
| SJ100        | ✓        | ✓   | ✓                 |                  |
| GS1          | ✓        |     |                   |                  |
| GS2          | ✓        | ✓   |                   |                  |
| DURAPULSE    | ✓        | ✓   | ✓                 |                  |
| SJ300        | ✓        | ✓   | ✓                 | ✓                |

## Hitachi L100 Cross Reference

| Hitachi L100 AC Drives |             |            | Possible Replacements |          |              |          |              |          |
|------------------------|-------------|------------|-----------------------|----------|--------------|----------|--------------|----------|
|                        | Part No.    | Horsepower | GS1                   | Price    | GS2          | Price    | DURAPULSE    | Price    |
| 230V                   | L100-002NFU | 0.25 hp    | GS1-20P2              | \$113.00 | GS2-20P5 **  | \$158.00 | GS3-21P0 **  | \$242.00 |
|                        | L100-004NFU | 0.5 hp     | GS1-20P5              | \$117.00 | GS2-20P5     | \$158.00 | GS3-21P0 **  | \$242.00 |
|                        | L100-007NFU | 1.0 hp     | GS1-21P0              | \$134.00 | GS2-21P0     | \$177.00 | GS3-21P0     | \$242.00 |
|                        | L100-015NFU | 2.0 hp     | GS1-22P0 *            | \$164.00 | GS2-22P0     | \$251.00 | GS3-22P0     | \$293.00 |
|                        | L100-022NFU | 3.0 hp     | -                     | -        | GS2-23P0     | \$309.00 | GS3-23P0     | \$347.00 |
|                        | L100-037LFU | 5.0 hp     | -                     | -        | GS2-25P0 *   | \$363.00 | GS3-25P0 *   | \$400.00 |
|                        | L100-055LFU | 7.5 hp     | -                     | -        | GS2-27P5 *   | \$465.00 | GS3-27P5 *   | \$549.00 |
|                        | L100-075LFU | 10 hp      | -                     | -        | -            | -        | GS3-2010 *   | \$698.00 |
| 460V                   | L100-004HFU | 0.5 hp     | -                     | -        | GS2-41P0 *** | \$261.00 | GS3-41P0 *** | \$323.00 |
|                        | L100-007HFU | 1.0 hp     | -                     | -        | GS2-41P0 *   | \$261.00 | GS3-41P0 *   | \$323.00 |
|                        | L100-015HFU | 2.0 hp     | -                     | -        | GS2-42P0 *   | \$303.00 | GS3-42P0 *   | \$360.00 |
|                        | L100-022HFU | 3.0 hp     | -                     | -        | GS2-43P0 *   | \$357.00 | GS3-43P0 *   | \$385.00 |
|                        | L100-040HFU | 5.0 hp     | -                     | -        | GS2-45P0 *   | \$410.00 | GS3-45P0 *   | \$427.00 |
|                        | L100-055HFU | 7.5 hp     | -                     | -        | GS2-47P5 *   | \$586.00 | GS3-47P5 *   | \$613.00 |
|                        | L100-075HFU | 10 hp      | -                     | -        | GS2-4010 *   | \$725.00 | GS3-4010 *   | \$734.00 |

Notes: Replacement drives do not necessarily have the same physical dimensions, mounting hole patterns or wiring terminal arrangements.  
 \* = Replacement drive requires 3-phase input power. Ensure that the existing application uses 3-phase input power, or that 3-phase power is available.  
 \*\* = Replacement drive is higher horsepower than existing drive. Output power of new drive can be parameter-limited to the smaller horsepower.

## Hitachi SJ100 Cross Reference

| Hitachi SJ100 AC Drives |              |            | Possible Replacements |          |              |          |              |          |
|-------------------------|--------------|------------|-----------------------|----------|--------------|----------|--------------|----------|
|                         | Part No.     | Horsepower | GS1                   | Price    | GS2          | Price    | DURAPULSE    | Price    |
| 230V                    | SJ100-002NFU | 0.25 hp    | GS1-20P2              | \$113.00 | GS2-20P5 **  | \$158.00 | GS3-21P0 **  | \$242.00 |
|                         | SJ100-004NFU | 0.5 hp     | GS1-20P5              | \$117.00 | GS2-20P5     | \$158.00 | GS3-21P0 **  | \$242.00 |
|                         | SJ100-007NFU | 1.0 hp     | GS1-21P0              | \$134.00 | GS2-21P0     | \$177.00 | GS3-21P0     | \$242.00 |
|                         | SJ100-015NFU | 2.0 hp     | GS1-22P0 *            | \$164.00 | GS2-22P0     | \$251.00 | GS3-22P0     | \$293.00 |
|                         | SJ100-022NFU | 3.0 hp     | -                     | -        | GS2-23P0     | \$309.00 | GS3-23P0     | \$347.00 |
|                         | SJ100-037LFU | 5.0 hp     | -                     | -        | GS2-25P0 *   | \$363.00 | GS3-25P0 *   | \$400.00 |
|                         | SJ100-055LFU | 7.5 hp     | -                     | -        | GS2-27P5 *   | \$465.00 | GS3-27P5 *   | \$549.00 |
|                         | SJ100-075LFU | 10 hp      | -                     | -        | -            | -        | GS3-2010 *   | \$698.00 |
| 460V                    | SJ100-004HFU | 0.5 hp     | -                     | -        | GS2-41P0 *** | \$261.00 | GS3-41P0 *** | \$323.00 |
|                         | SJ100-007HFU | 1.0 hp     | -                     | -        | GS2-41P0 *   | \$261.00 | GS3-41P0 *   | \$323.00 |
|                         | SJ100-015HFU | 2.0 hp     | -                     | -        | GS2-42P0 *   | \$303.00 | GS3-42P0 *   | \$360.00 |
|                         | SJ100-022HFU | 3.0 hp     | -                     | -        | GS2-43P0 *   | \$357.00 | GS3-43P0 *   | \$385.00 |
|                         | SJ100-040HFU | 5.0 hp     | -                     | -        | GS2-45P0 *   | \$410.00 | GS3-45P0 *   | \$427.00 |
|                         | SJ100-055HFU | 7.5 hp     | -                     | -        | GS2-47P5 *   | \$586.00 | GS3-47P5 *   | \$613.00 |
|                         | SJ100-075HFU | 10 hp      | -                     | -        | GS2-4010 *   | \$725.00 | GS3-4010 *   | \$734.00 |

Notes: Replacement drives do not necessarily have the same physical dimensions, mounting hole patterns or wiring terminal arrangements.  
 \* = Replacement drive requires 3-phase input power. Ensure that the existing application uses 3-phase input power, or that 3-phase power is available.  
 \*\* = Replacement drive is higher horsepower than existing drive. Output power of new drive can be parameter-limited to the smaller horsepower.