

Serial Remote I/O Master/Slave Modules



Overview

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The DL405 offers full-size remote I/O. The goal of remote I/O is to reduce wiring costs, by allowing I/O points to be located near the devices they are controlling. The chart at the bottom of this page shows the capacity for each CPU. The D4-450 has the D4-RM functionality built into the 25-pin port directly on the CPU. However, you can also choose to use the D4-RM discussed here. Here's how it works: A special module called the Remote Master is placed in the CPU base. This Master module controls up to seven Remote Slaves. The Remote Slaves are connected to the Master in a daisy-chain manner over a twisted pair communication cable (maximum length of 3300 feet or 1000m). Each Remote Slave attaches to a DL405 base (any size). Standard DL405



Maximum number of remote masters supported	3*	2	2	
Maximum I/O points supported	1536	1024	512	
Maximum I/O points supported per channel	512	512	512	
Maximum number of remote I/O bases per channel	7	7	7	
*max. of 2 D4-RM, 1 channel is via 25-pin CPU port				

modules populate the remote bases.

You can assign normal input and output addresses to the remote points, or you can assign special remote I/O addresses. The Remote Master sends the remote I/O information to the CPU. The communication between the Remote Master and the CPU is asynchronous to the CPU scan. For this reason, remote I/O applications should be limited to those that do not require the remote I/O points to be updated with every CPU scan.

PLC and PC Products

Serial Remote I/O







Remote Master Specifications			
Module Type	Intelligent device		
Number of Master per CPU	Two maximum for D4-430 and D4-440 Three maximum for D4-450 (max, number must include both Remote Master modules and Slice Master modules)		
Maximum Slaves Supported	Seven slaves per channel		
Communication to Slaves	RS485 via twisted pair with shield @ 38.4K baud		
Recommended Cable	Belden 9841 or equivalent		
Transmission Distance	3,300 ft. maximum		
Terminal Type	Fixed		
Operating Environment	0°C to 60°C (32°F to 140°F), 5% to 95% humidity (non-condensing)		
Internal Power Consumption	300 mA maximum		
Manufacturer	Koyo Electronics		

Remote Slave Specifications			
Maximum Slave Points per CPU	512 for D4-430 1024 for D4-440 1536 for D4-450		
I/O Addresses Used	I/O modules in slave bases do not automatically consume any standard input and output points. They consume remote I/O points at a rate equal to the number of I/O points in each base. However, you can choose to use standard I/O addresses as an option		
Terminal Type	Fixed		
Operating Environment	0°C to 60°C (32°F to 140°F), 5% to 95% humidity (non-condensing)		
Power required	110 VAC/220 VAC (D4-RS) 24VDC (D4-RSDC)		
Manufacturer	Koyo Electronics		

Remote Slave